The air purifiers

LMD 504



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Product No.: 94004

Description

LMD 504

The **TEKA LMD 504** is a mobile filter unit for extracting fumes and fine dust. It is designed for almost all marking and engraving lasers, is suitable for several soldering workstations in electronics manufacturing and for continuous operation. The LMD 504 has the same turbine as the LMD 508, but a larger housing with larger filters.

At a glance

- **Three-stage filtration:** M5 pre-filter, HEPA H13 main filter, activated carbon
- **Operation:** TouchControl with infinitely variable speed control
- **Interface:** SUB-D9 with inputs and outputs for external devices
- **Housing:** sheet steel, powder-coated inside and out

Your benefits

- **For laser fumes and odours:** The activated carbon stage has a very large filter surface and absorbs gases and odours produced during laser processing.
- **Tight filter seating:** A built-in filter lifting device ensures that the filters are seated tightly. The pre-filter retains coarser particles before the HEPA H13 filter cleans the air.
- **Connection to the laser system:** Via the SUB-D9 interface, the unit signals "filter full" and alarms. It can be started and stopped externally, and the suction power can also be controlled from outside.
- **Demand-based:** The infinitely variable speed control lets you adapt the suction power to the application. The continuous-duty turbine is maintenance-free.
- **Filter monitoring:** The automatic filter monitoring shows when a change is due.

Applications

Laser marking and laser engraving, soldering fume extraction at several soldering workstations, laboratories.

Combinations and options

The LMD 504 can be combined with capture devices such as Optiflex extraction arms, Alsident® extraction arms available from TEKA and extraction cabinets, as well as with a particle pre-separator. An exhaust air spigot is available as an option. The unit is supplied ready to plug in.

The operating instructions are available in the Downloads tab. Our overview page shows more systems for laser fume extraction.

Properties

Blower type:	Continuous-flow turbine, single-stage
Control interface:	SUB D9
Intake opening (mm):	2 x NW 50
Interface description:	Pin 1&2=Start (potential-free bridging -> e.g. switch) Pin 3&4=Operation (potential-free) Pin 5&6=Fault (potential-free) Pin 7=Increase in tube power Pin 8=Reduce
Main filter quantity:	1
Volumetric flow (m³/h):	320
max. pressure (Pa):	15,000
Engine power (kW):	1.2
Supply voltage (V):	230
Connection frequency (Hz):	50/60

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Properties

Current consumption (A):	9
Filter control:	TouchControl (IDEC)
Pre-filter:	M5
Vorfilter:	ISO 16890 ePM10 > 50% (F5)
main filter:	Filter cartridge
Filter class:	DIN EN 1822 - H13
final filter:	Activated carbon cartridge: 7 kg
Separation efficiency (%):	> 99.95
Ansaugstutzen (mm):	2 x NW 50
Sound level (dB(A)):	65 – in accordance with DIN EN ISO 3744
Weight (kg):	66
Width (mm):	365
Depth (mm):	768
Height (mm):	801
Colour:	RAL 9010

Replacement parts



High particulate filter size 610x305x150+2*6 mm
Product No.: 10035



Prefilter set M5, 572 x 268 x 20 mm
Product No.: 10056



Activated carbon filter
Product No.: 97052

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Activated carbon pouring for cassette 305x610x100
Product No.: 100197501

Accessories



Suction hose with two connectors
Product No.: 9631925



Suction hose with two rigid connectors
Product No.: 9631950

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