

The Air Cleaners

# Vac-SerieS



High vacuum extraction and filter units

TEKA





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### VacCube 16 | 22 | 30

These are suction systems with side channel blowers. They are particularly suitable for torch extraction of fumes at welding workplaces.

They feature a cartridge filter, cleaned by time-controlled pneumatic rotary nozzles. The dust is taken in and conveyed to a nylon bag which is very easy to remove and provides a very simple way of collecting the dust.

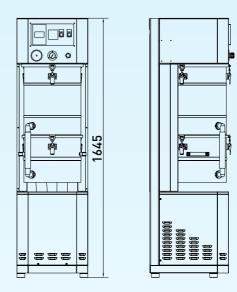
The machine features a device for a real-time check of the cartridge efficiency.



- VacCube 16: 1 workplace
- VacCube 22 | 30: 2 workplaces



### **Technical drawings**



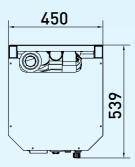
### **Performance data**



	VacCube 16	VacCube 22	VacCube 30F
Performance	1,6 kW	2,2 kW	3,0 kW
Current consumption	4,3 A	5,8 A	7,2 A
Voltage	400V/50Hz	400V/50Hz	400V/50Hz
Max. volumetric flow	210 m³/h	320 m³/h	320 m³/h
Max. pressure	20.000 PA	21.000 PA	27.000 PA
Filter surface	8,16 m <sup>2</sup> PTFE	8,16 m² PTFE	8,16 m² PTFE
Sound level	65 d(B)A	68 d(B)A	68 d(B)A
Weight	115 kg	123 kg	125 kg

Туре	Article No.	Price RG F
VacCube 16	70016	6.405,00€
VacCube 22	70022	7.225,00€
VacCube 30	70030	7.740,00 €





#### Differential pressure (mbar)

### VacCube 55 NF

These are suction systems with side channel blowers. They are particularly suitable for torch extraction of fumes at welding workplaces.

They feature a cartridge filter, cleaned by time-controlled pneumatic rotary nozzles. The dust is taken in and conveyed to a nylon bag which is very easy to remove and provides a very simple way of collecting the dust.

The machine features a device for a real-time check of the cartridge efficiency.

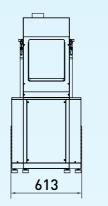


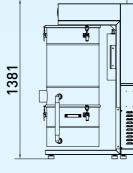


• For 3-4 workplaces

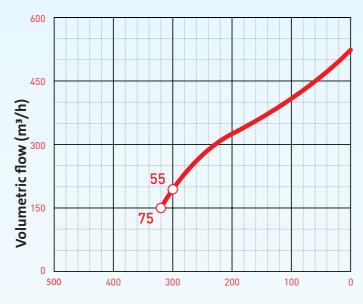


#### **Technical drawings**



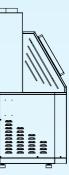


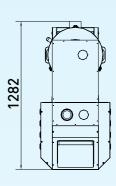
**Performance data** 



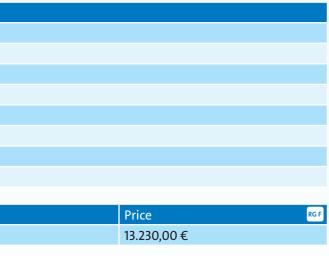
	VacCube 55 I	NF
Performance	5,5 kW	
Current consumption	13,3 A	
Connection voltage	400V/50Hz	
Max. performance	520 m³/h	
Max. pressure	30.000 PA	
Filter surface	12,36 m²	
Sound level	75 d(B)A	
Weight	250 kg	
Туре		Article No.
VacCube 55 NF		700550







Differential pressure (mbar)



### VacCube 55 HF | 75 HF

These are suction systems with side channel blowers. They are particularly suitable for torch extraction of fumes at welding workplaces.

They feature a cartridge filter, cleaned by timecontrolled pneumatic rotary nozzles.

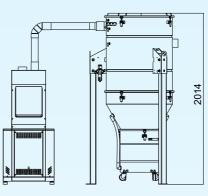
The dust is taken in and conveyed to a nylon bag which is very easy to remove and provides a very simple way of collecting the dust.

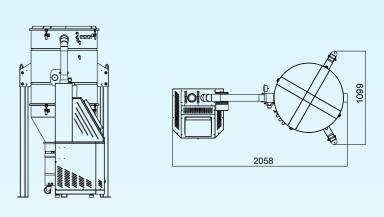
The machine features a device for a real-time check of the cartridge efficiency.

- VacCube 55 HF: 3-4 workplaces (For multi-shift operation)
- VacCube 75 HF: 5-7 workplaces (For single shift operation)



#### **Technical drawings**





Performance data 1000



	VacCube 55	HF	VacCube 7	5 HF	
Performance	5,5 kW		7,5 kW		
Current consumption	13,3 A		16,7 A		
Connection voltage	400V/50Hz		400V/50H	z	
Max. performance	520 m³/h		700 m³/h		
Max. pressure	30.000 PA		27.000 PA		
Filter surface	2 x 12.5 m <sup>2</sup>		2 x 12.5 m <sup>2</sup>		
Sound level	75 d(B)A		75 d(B)A		
Weight			298 kg		
Туре		Article No.		Price	RG F
VacCube 55 HF		700551		18.520,00€	
VacCube 75 HF		700751		19.115,00 €	



#### Differential pressure (mbar)

### VacCube 30 i

• For up to 3 workplaces

The VacCube 30 i is a highly reliable extraction unit with a side channel blower system, especially designed for the automatic torch extraction of fumes at welding workplaces. The system is low-maintenance and reliable due to an operating process without frictional or wear-out parts.

The VacCube 30 i features filter cartridges to separate welding dust and provides an automatic pneumatic cleaning system. The dust collection procedure is extremly simple: the dust is conveyed into a nylon bag, which can be easily and quickly removed by the operator. The VacCube 30 i is ideal for an installation on industrial production lines and is able to meet the needs of up to 3 operators.



	VacCube 30 i
Performance	3,0 kW
Current consumption	7,2 A
Connection voltage	400V/50Hz
Max. performance	320 m³/h
Max. pressure	27.000 PA
Filter surface	9,96 m²
Sound level	67 d(B)A
Weight	130 kg

Туре	Article No.	Price RGF
VacCube 30 i	700309	13.930,00€

# VacCube 55 NFi Turbine extraction system • For 3-4 workplaces • For single shift operation

The VacCube 55 NFi is a highly reliable extraction unit with a side channel blower system, especially designed for the automatic torch extraction of fumes at welding workplaces. The system is low-maintenance and reliable due to an operating process without frictional or wear-out parts.

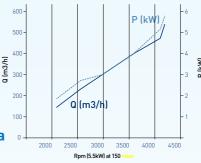
The VacCube 55 NFi features filter cartridges to separate welding dust and provides an automatic pneumatic cleaning system. The dust collection procedure is extremly simple: the dust is conveyed into a nylon bag, which can be easily and quickly removed by the operator. The VacCube 55 NFi is ideal for an installation on industrial production lines and is able to meet the needs of up to 4 operators.

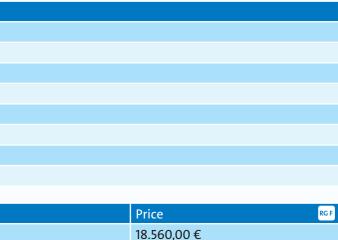


	VacCube 55	NFi
Performance	5,5 kW	
Current consumption	13,3 A	
Connection voltage	400V/50Hz	
Max. performance	520 m³/h	
Max. pressure	32.000 PA	
Filter surface	12,36 m²	
Sound level	75 d(B)A	
Weight	250 kg	
Туре		Article No.
VacCube 55 NFi		7005509









### VacCube 55 HFi | 75 HFi

This is a highly reliable extraction unit with a side channel blower system, especially designed for the automatic torch extraction of fumes at welding workplaces.

The system is low-maintenance and reliable due to an operating process without frictional or wear-out parts. The unit features filter cartridges to separate welding dust and provides an automatic pneumatic cleaning system.

The dust collection procedure is extremly simple: the dust is conveyed into a nylon bag, which can be easily and quickly removed by the operator. The system is ideal for an installation on industrial production lines and is able to meet the needs of up to 7 operators. It also features a larger filter unit to manage considerable quantities of dust.



The system consists of 3 sections:

**First section:** Cleaning housing which contains the pneumatic rotary nozzles for automatic cleaning

**Second section:** Filter housing which contains the filter cartridges

Third section: Dust discharge consisting of a cyclone as pre-separator and the dust collection area. The separated dust is collected in a nylon bag which can be directly removed. This system is extremely user-friendly. It is sufficient to replace the full bag with a new one.

• VacCube 55 HFi: 3-4 workplaces

• VacCube 75 HFi: 5-7 workplaces

the integrated

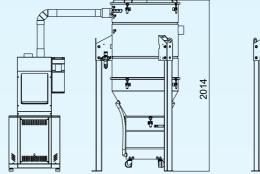
FREQUENCY CONVERTER

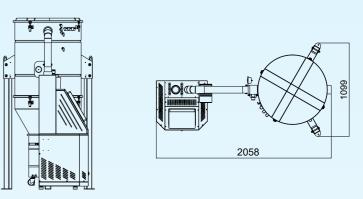
Extra large

FILTER SURFACE

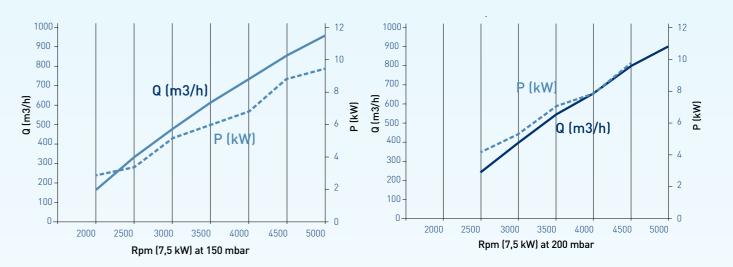
• For multi-shift operation

#### **Technical drawings**





#### **Performance data**



	VacCube 55	HFi	VacCube	275 HFi	
Performance	5,5 kW		7,5 kW		
Current consumption	13,3 A		16,7 A		
Connection voltage	400V/50Hz		400V/50	)Hz	
Max. performance	520 m³/h		700 m³/	h	
Max. pressure	30.000 PA		27.000 P	A	
Filter surface	2 x 12.5 m²		2 x 12.5 r	n²	
Sound level	75 d(B)A		75 d(B)A		
Weight			298 kg		
Тур		Article No.		Price	RG F
		7005510		21 465 00 6	

Тур	Article No.
VacCube 55 HFi	7005519
VacCube 75 HFi	7007519



Price	Ű
21.465,00€	
25.435,00€	

### VacCube 125 i

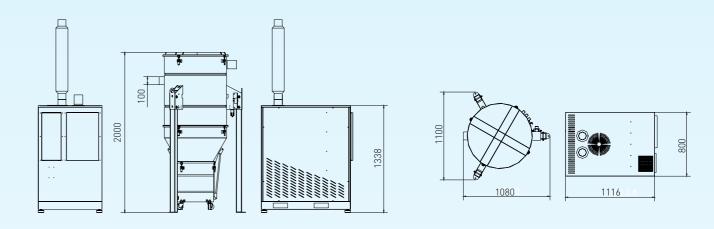
The VacCube 125 i is a highly reliable extraction unit with a side channel blower system, especially designed for the automatic torch extraction of fumes at welding workplaces. The system is low-maintenance and reliable due to an operating process without frictional or wear-out parts.

The unit features filter cartridges to separate welding dust and provides an automatic pneumatic cleaning system. The dust collection procedure is extremly simple: the dust is conveyed into a nylon bag, which can be easily and quickly removed by the operator.

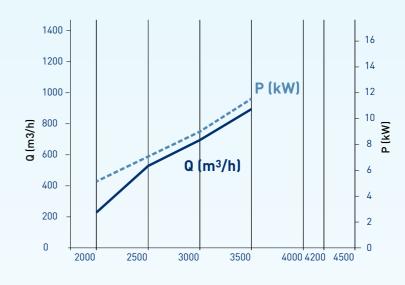
The system is ideal for an installation on industrial production lines and is able to meet the needs of up to 7 operators. It also features a larger filter unit to manage considerable quantities of dust.



#### **Technical drawings**



#### **Performance data**

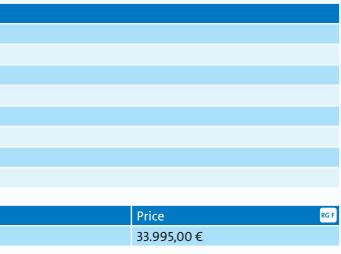


	VacCube 125 i			
Performance	12,5 kW			
Current consumption	28 A			
Connection voltage	400V/50Hz			
Max. performance	1.050 m³/h			
Max. pressure	29.000 PA			
Filter surface	2 x 10 m²			
Sound level	78 d(B)A			
Weight	516 kg			
Тур	Article No.			

7001259

VacCube 125 i





### VacCube 185 i

The VacCube 185 i is a highly reliable extraction unit with a side channel blower system, especially designed for the automatic torch extraction of fumes at welding workplaces.

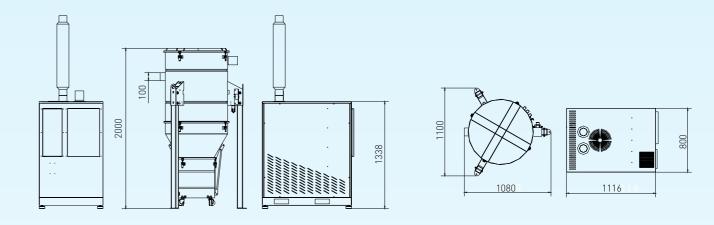
The system is low-maintenance and reliable due to an operating process without frictional or wear-out parts. The unit features filter cartridges to separate welding dust and provides an automatic pneumatic cleaning system.

The dust collection procedure is extremly simple: the dust is conveyed into a nylon bag, which can be easily and quickly removed by the operator. The system is ideal for an installation on industrial production lines and is due to a 12,5 and 18,5 kW respectively side channel blower system able to meet the needs of up to 10 operators. It also features a larger filter unit to manage considerable quantities of dust.

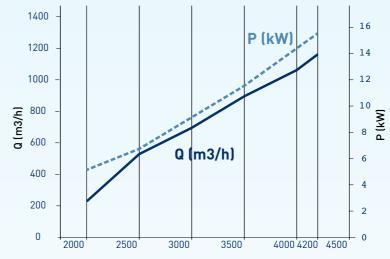


VacCube 185 i with Vac-Cyclone

#### **Technical drawings**

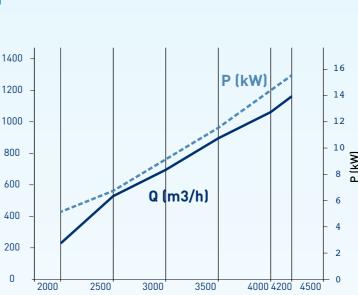


#### **Performance data**

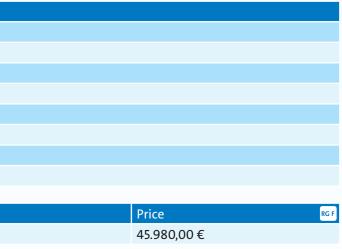


	VacCube 185	i		
Performance	18,5 kW			
Current consumption	37 A			
Connection voltage	400V/50Hz			
Max. performance	1.050 m³/h			
Max. pressure	36.000 PA			
Filter surface	3 x 10 m²			
Sound level	80 d(B)A			
Weight	530 kg			
Тур		Article No.		

VacCube 185 i	7001859
Vaccube 1851	/001859







## Vac-Cyclone | Vac-Mini-Cyclone

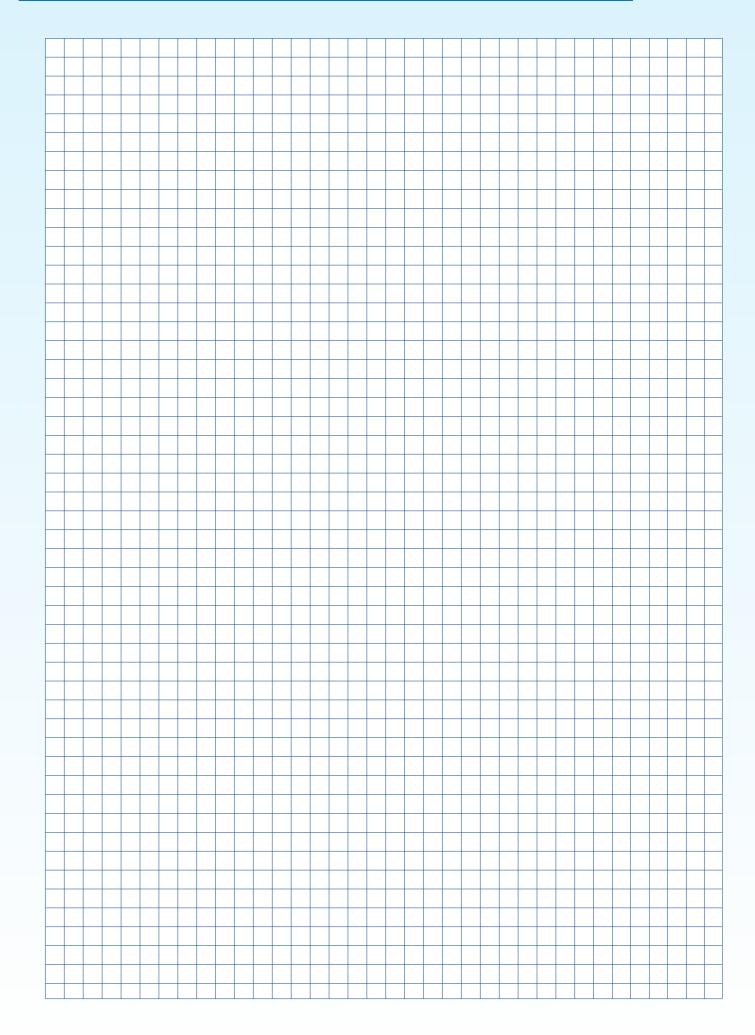
This pre-separator was developed to separate the captured emissions in advance.

A retrofitting of existing system is possible without any problems. The cyclone consists of epoxy powder-coated sheet steel.





	Vac-Cyclone	Vac-Cyclone		Vac-Mini-Cyclone			
Connecting piece	100 mm	100 mm		80 mm			
Air volume	800 m³/h	800 m³/h		300 m³/h			
Тур		Article No.			Price		RG F
Vac-Zyklon		700100			3.790,00€		
Vac-Mini-Zyklon		700200			1.750,00€		







### The air purifiers

#### Your TEKA-Partner:

TEKA

Absaug- und Entsorgungstechnologie GmbH

Millenkamp 9 48653 Coesfeld Germany

Tel. +49 (0) 25 41 84 84 1-0 Fax +49 (0) 25 41 84 84 1-72

info@teka.eu www.teka.eu



more information at www.teka.eu